

36

DART AEROSPACE LTD	Work Order:	21279
Description: Saddle Kit	Part Number:	K10003
	Qty:	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	04.07.16	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 34	RF	04.08.20	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24 ✓</td><td>D2570</td><td>Bushing</td><td>B21016</td></tr><tr><td>1 ✓</td><td>D2571</td><td>Saddle</td><td>B21248</td></tr><tr><td>1 ✓</td><td>D2572</td><td>Saddle</td><td>B20567/B21248</td></tr><tr><td>1 ✓</td><td>D2573</td><td>Saddle</td><td>B21249</td></tr><tr><td>1 ✓</td><td>D2574</td><td>Saddle</td><td>B21249</td></tr><tr><td>1 ✓</td><td>D2736-1</td><td>Bracket</td><td>B18166/B16722/B20967</td></tr><tr><td>1 ✓</td><td>D2736-3</td><td>Bracket</td><td>B18167/B16016</td></tr><tr><td>4 ✓</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2 ✓</td><td>D2876</td><td>Spacer</td><td>B19828</td></tr><tr><td>2 ✓</td><td>D2877</td><td>Spacer</td><td>B19935</td></tr><tr><td>1 ✓</td><td>D2968-041</td><td>Tow Ring</td><td>B20929/B21620</td></tr><tr><td>16 ✓</td><td>AN4-6A</td><td>Bolt</td><td>m14311</td></tr><tr><td>4 ✓</td><td>AN4-46A</td><td>Bolt</td><td>m14764/</td></tr><tr><td>8 ✓</td><td>AN4-51A</td><td>Bolt</td><td>m14491/m12231/m15036/m13543/m14399/m8525/</td></tr><tr><td>8 ✓</td><td>AN6-12A</td><td>Bolt</td><td>m13437/m10768/m14206</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>m15020</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>m15191</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>m15199</td></tr><tr><td>29</td><td>MS21042L4 ✓</td><td>Nut (or MS21042-4)</td><td>m14764</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24 ✓	D2570	Bushing	B21016	1 ✓	D2571	Saddle	B21248	1 ✓	D2572	Saddle	B20567/B21248	1 ✓	D2573	Saddle	B21249	1 ✓	D2574	Saddle	B21249	1 ✓	D2736-1	Bracket	B18166/B16722/B20967	1 ✓	D2736-3	Bracket	B18167/B16016	4 ✓	D2747	Socket Head Set Screw	B20317	2 ✓	D2876	Spacer	B19828	2 ✓	D2877	Spacer	B19935	1 ✓	D2968-041	Tow Ring	B20929/B21620	16 ✓	AN4-6A	Bolt	m14311	4 ✓	AN4-46A	Bolt	m14764/	8 ✓	AN4-51A	Bolt	m14491/m12231/m15036/m13543/m14399/m8525/	8 ✓	AN6-12A	Bolt	m13437/m10768/m14206	32	AN960JD416	Washer	m15020	8	AN960JD616	Washer	m15191	1	AN970-4	Washer	m15199	29	MS21042L4 ✓	Nut (or MS21042-4)	m14764			
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	04/08/13	8																																																																																
5	PK	Pack per PPP K10003 REV. F	U	04/08/27	8																																																																																
6	AC	Cost / part: 509.32	CL	04/08/30	8																																																																																
7	DC	Close W/O 991.21 Inspection Level 21	RF	04.08.31	8																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 16, 2004
07:55 am

Work Order No	: 0021279	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNNN
Project For	: WK436	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 6	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 07-16-04		
Est Finish Date	: 09-08-04	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00